

# Extended X-ray Absorption Find-Structure Investigation of Carbon-Doped $\beta$ -FeSi<sub>2</sub>

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Semiconducting iron disilicide  $\beta$ -FeSi<sub>2</sub> has recently attracted considerable attention from both scientists and engineers due to its remarkable optical and electrical properties. We fabricated  $\beta$ -FeSi<sub>2</sub>/Si heterojunctions to be employed near infrared photodiode. Their heterojunctions showed typical rectifying actions. However, their current-voltage (I-V) characteristics exhibited large leakage dark current. We believe that the main source of its large leakage current is the high carrier density, of  $\beta$ -FeSi<sub>2</sub> epitaxial film. In previous study, we found that C-doping for  $\beta$ -FeSi<sub>2</sub> might be an effective for reducing the carrier density somehow. In this study, extended X-ray absorption fine-structure (EXAFS) measurement was employed in order to investigate the local-bonding structure of C-doped  $\beta$ -FeSi<sub>2</sub>. As a first step of the EXAFS evaluation, a change in the EXAFS spectrum for the substrate temperature was studied in order to verify the availability of EXAFS analysis for C-doped  $\beta$ -FeSi<sub>2</sub>.

C-doped  $\beta$ -FeSi<sub>2</sub> films were epitaxially grown on p-type Si (111) substrates with an electrical resistivity of 10  $\Omega$ .cm and thickness 260  $\mu$ m at a substrate temperatures of 500  $^{\circ}$ C, 540  $^{\circ}$ C, 560  $^{\circ}$ C, and 600  $^{\circ}$ C by Radio Frequency Magnetron sputtering (RFMS). EXAFS measurements were performed in conversion electron yield mode at beam line 6 of Saga Light Source, Kyushu Synchrotron Light Research Center, and the spectra were analyzed using a free software (Athena).

Fourier transform magnitudes of Fe EXAFS, which was transformed from k-weighted EXAFS data, for  $\beta$ -FeSi<sub>2</sub> films deposited at different substrate temperatures were shown. K-range was set from 3 to 10 to get the results with minimal noise. The second peak due to the second neighbor coordination shell (Fe-Fe) is gradually strengthened with an increase in the substrate temperature and the peak position obviously approach the bulk value with increasing the substrate temperature. These indicate that atomic ordering in  $\beta$ -FeSi<sub>2</sub> lattices is evidently enhanced with increasing substrate temperature. This is well consistent with the results of X-ray diffraction measurements. An enhancement in the atomic ordering in  $\beta$ -FeSi<sub>2</sub> lattices with increasing substrate temperature was confirmed by the EXAFS measurement. The availability of EXAFS spectroscopy for evaluating the local bonding structure of  $\beta$ -FeSi<sub>2</sub> was experimentally proved. At present, the EXAFS measurement is employed for studying C-incorporation effects on the structure of  $\beta$ -FeSi<sub>2</sub> and the result will be reported at the conference.

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## ABSTRACT

Semiconducting iron disilicide  $\beta$ -FeSi<sub>2</sub> has recently attracted considerable attention from both scientists and engineers due to its remarkable optical and electrical properties. We fabricated  $\beta$ -FeSi<sub>2</sub>/Si heterojunctions to be employed near infrared photodiode. Their heterojunctions showed typical rectifying actions. However, their current-voltage (I-V) characteristics exhibited large leakage dark current. We believe that the main source of its large leakage current is the high carrier density, of  $\beta$ -FeSi<sub>2</sub> epitaxial film. In previous study, we found that C-doping for  $\beta$ -FeSi<sub>2</sub> might be an effective for reducing the carrier density somehow. In this study, extended X-ray absorption fine-structure (EXAFS) measurement was employed in order to investigate the local bonding structure of C-doped  $\beta$ -FeSi<sub>2</sub>. As a first step of the EXAFS evaluation, a change in the EXAFS spectrum for the substrate temperature was studied in order to verify the availability of EXAFS analysis for C-doped  $\beta$ -FeSi<sub>2</sub>.

## INTRODUCTION

- $\beta$ -FeSi<sub>2</sub> defined as a ecofriendly semiconductor is regarded as one of the 3-rd generation semiconductors after Si and GaAs.
- $\beta$ -FeSi<sub>2</sub> has a large absorption coefficient, and possesses indirect and direct optical band gaps of 0.74 eV and 0.85 eV, respectively.
- $\beta$ -FeSi<sub>2</sub> can fabricate a variety of devices as energy devices, solar cells and thermoelectric generator can be produced and as optoelectronic devices, photodiodes and light emitting diodes both operating near-infrared (NIR) -up to the wavelength of 1.55  $\mu$ m- can be made.
- Previously,  $\beta$ -FeSi<sub>2</sub> have been epitaxial grown on Si(111)substrates at a substrate temperature 600 °C by facing-targets direct-current sputtering (FTDCS) and radio-frequency magnetron sputtering (RFMS) to form n-type  $\beta$ -FeSi<sub>2</sub>/p-Type Si heterojunctions diodes.

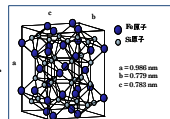


Figure 1 Primitive unit cell of orthorhombic  $\beta$ -FeSi<sub>2</sub>.

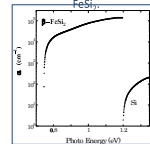


Figure 2 Absorption spectrum of  $\beta$ -FeSi<sub>2</sub>.

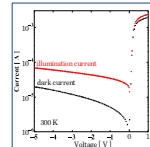


Figure 3 I-V characteristics of the n-type  $\beta$ -FeSi<sub>2</sub> / p-type Si heterojunction diode.

## Research AIM

In this study, we present several  $\beta$ -FeSi<sub>2</sub> films formed on Si(111) by RFMS and clarify how growth temperature influence the film quality and the Electrical properties of the n-type  $\beta$ -FeSi<sub>2</sub>/p-Type Si heterojunctions.

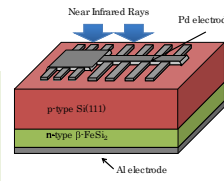


Figure 4 Schematic diagram of n-type  $\beta$ -FeSi<sub>2</sub>/p-type Si heterojunction photodiode.

## Evaluate

XAFS measurement used by Kyushu university beamline(BL6) at SAGA-LS

Measurement methods: Conversion Electron Yield (CEY)



Measurement data's analyze using Athena and Artemis software

	$\beta$ -FeSi <sub>2</sub>	Al	Pd
Substrate temperature	600°C - 500°C (20°C step)	R.T.	R.T.
Pressure	$2.66 \times 10^{-1}$ Pa	$6.65 \times 10^{-1}$ Pa	$2.66 \times 10^{-1}$ Pa
Electric power	20 W	100 W	50 W
Film thickness	300 nm	250 nm	250 nm
Ar gas flow rate	15sccm	5sccm	5sccm

Table 1. Conditions of sputtering for the film, and electrodes.

## RESULTS and DISCUSSION

### XRD measurements

- To investigate the epitaxial growth and crystallinity of the deposited films, they were characterized by XRD (Rigaku, RINT2000/PC) using  $2\theta$ - $\theta$ ,  $\theta$ , and pole figure measurement techniques.

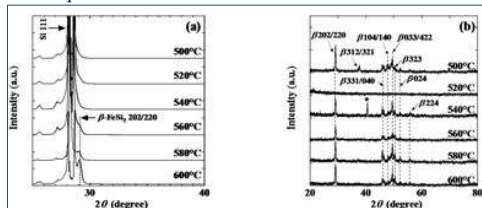


Figure 5 (a) 2 $\theta$ -XRD pattern of  $\beta$ -FeSi<sub>2</sub> thin film epitaxially grown on Si(111) substrate with different temperatures, and (b)  $\theta$  XRD pattern of  $\beta$ -FeSi<sub>2</sub> thin film epitaxially grown on Si(111) substrate as a function of temperature

- The 202/220 peak of  $\beta$ -FeSi<sub>2</sub> was observed at 29 ° until 560 °C.
- For 2 $\theta$  method, Except  $\beta$ -FeSi<sub>2</sub> film of 520 ° C, the diffraction peaks were observed at all substrate temperatures.

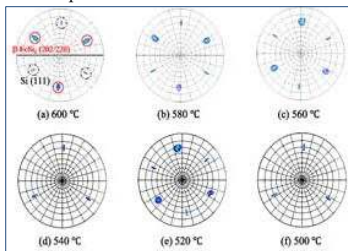


Figure 6 W-Pole figure patterns of  $\beta$ -FeSi<sub>2</sub> thin films deposited on different substrate temperature.

- At 600 °C, the 202/220 peak of  $\beta$ -FeSi<sub>2</sub> was observed.
- For the 580 °C and 560 °C state patterns the peaks are not separated.
- The peak of the  $\beta$ -FeSi<sub>2</sub> was not observed 500 °C and 540 °C substrate temperature.

### J-V measurement

- We confirm that the rectifying action is exist at 600 ~ 540 °C substrate temperature.
- With reducing the temperature than 540 °C the rectifying action is dramatically decrease, that it showed an ohmic behavior at 500 °C substrate temperature. Which we believe it's because of the degradation in the crystallinity with reducing the temperature.

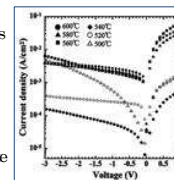


Figure 7 J-V characteristics, which measured in the dark at 300 K, of n-type  $\beta$ -FeSi<sub>2</sub> deposited on Si (111) Substrate with different temperature.

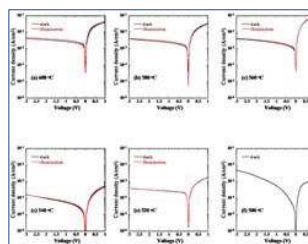


Figure 8 J-V characteristics of n-type  $\beta$ -FeSi<sub>2</sub>/p-type Si(111) Substrate, with different Temperatures, heterojunction diode in the dark and illumination states. .

### CONCLUSION

- $\beta$ -FeSi<sub>2</sub>/Si heterojunctions were fabricated by RFMS at different temperatures.
- The film was formed at 600 ~ 560 °C substrate temperature, but  $\beta$ -FeSi<sub>2</sub> film included multi-crystalline component.
- Due to the defects, lattice mismatch, and Fe atoms diffusion in the Si substrate we found low directivity, and high leakage current which showed high improvement for 560 °C deposition temperature. Depend on the above results 560 °C deposition temperature is confirmed as an optimum deposition temperature for  $\beta$ -FeSi<sub>2</sub> /Si heterojunctions for the ongoing research.
- As a result of changing the conditions of thin films, there is a change in the portion of the vibration on Fe-Fe.

### Acknowledgement

XAFS measurements were performed at Kyushu University Beamline (SAGA-LS /BL06) with the proposal of No. 2013IIIK018.

### XAFS measurement

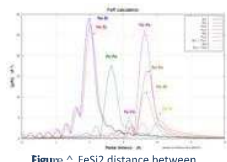


Figure 9. FeSi<sub>2</sub> distance between neighboring atoms simulated by Artemis

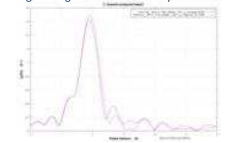


Figure 10. The distance between the absorbing and scattering (Un-doped & 0.5%at C-doped  $\beta$ -FeSi<sub>2</sub> at 500C)

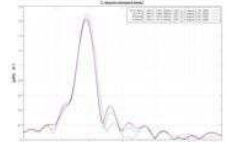


Figure 11. The distance between the absorbing and scattering (0.5%at C-doped  $\beta$ -FeSi<sub>2</sub> at different temperatures)